

### IN THE SPECIFICATION

Please enter the following three paragraphs between the fourth full paragraph and the fifth full paragraph on page 4 of the specification:

A2 -- Fig. 4 is a side elevation view of a transfer roll and an air knife in accordance with one exemplary embodiment of the present invention.

Fig. 5 is a side elevation view of a transfer roll and a water knife in accordance with one exemplary embodiment of the present invention.

Fig 6 is a side elevation view of a transfer roll and an interference device in accordance with one exemplary embodiment of the present invention. --

Please replace the third full paragraph on page 7 of the specification with the following paragraph:

N3 -- The severing device **25** may be fixed in a non-rotating position in close proximity to the rotating transfer roll **21**. The severing device **25** may send a component (not shown, such as a blade) or a high speed water stream (in the case of a water knife, for example), or a high speed air stream (in the case of an air knife, for example) into channel **27** to sever the web **23**. Then, the transfer pad ~~38~~ **26** causes the web **23** to contact and adhere to the cored mandrel **28**. The vacuum source can be disengaged or turned off as shown in Figure 2 to facilitate release and winding of the downstream portion **42** of the web **23**. An air knife **100** is shown in Fig. 4, a water knife **102** is shown in Fig. 5, and an interference device **104** is shown in Fig. 6. --